# PS - Single Impact

The PS series hammers produce a high impact force thanks to a single impact between the internal piston and the metal base welded on the walls of silos and hoppers. This action is particularly effective in moving powders that tends to compact under pressure or to

adhere to the walls, as well as the majority of granular and bulk materials. For this reason the PS series products represent the ideal solution to the problems of formation of bridges and mouse holes.



#### PS - SINGLE IMPACT - PNEUMATIC LINEAR VIBRATORS

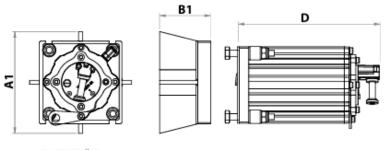
| APPLICATION     | Hopper and silo   |
|-----------------|---|
| POWDER          | All kind of powders and granular material, hygroscopic included |
| PROBLEM SOLVING | Bridge, rat-holing and incomplete clean out                     |

### **FEATURES**

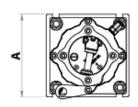
| DUTY CYCLE          | Discontinuous  |
|---------------------|--|
| WORKING PRESSURE    | From 3 bar to 6 bar (from 43 psi to 87 psi)            |
| PNEUMATIC CIRCUIT   | Filter + flow control valve                            |
| AIR SUPPLY QUALITY  | Class 5.4.1.   |
| WORKING TEMPERATURE | From -20 °C to 80 °C (from -4 °F to 176 °F)            |
| MAX NOISE LEVEL     | 125 dB[a]  |
| TECHNOLOGY          | Single impact  |
| MATERIAL            | Aluminium body, steel attachment plate, aluminium head |
|                     |  |

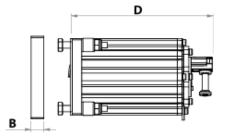
#### OPTIONS

| KIT ATEX                       | II 3D c TB5 °C - PP plate, WKL® tablet |
|--------------------------------|--|
| TIMER                          | Adjustable from 30 sec to 45 min       |
| MULTI-TENSION COILS            | From 24V [AC/DC] to 230V               |
| ELECTRONIC BOARD AND EXTENSION | To control up to 15 hammers            |
| FULLY PNEUMATIC KIT            | Available                              |
| STAINLESS STEEL PLATE TYPE B   | Available Steel AISI 304               |
|                                |  |



PS TYPE "A"





PS TYPE "B"

## PS TYPE "A" [≤ 3mm HOPPER THICKNESS]

|       | DIMENSIONAL SPECIFICATIONS |     |     |     |     |      |        |      |  |  |  |  |
|-------|----------------------------|-----|-----|-----|-----|------|--------|------|--|--|--|--|
|       | A                          | 1   | В   | 1   | 1   | )    | Weight |      |  |  |  |  |
| Model | mm                         | in  | mm  | in  | mm  | in   | Kg     | lb   |  |  |  |  |
| PS 40 | 160                        | 6.3 | 80  | 3.1 | 223 | 8.8  | 7.6    | 16.7 |  |  |  |  |
| PS 63 | 200                        | 7.9 | 95  | 3.7 | 263 | 10.3 | 16.8   | 37.0 |  |  |  |  |
| PS 80 | 250                        | 9.8 | 119 | 4.7 | 318 | 12.5 | 26.5   | 58.4 |  |  |  |  |

## PS TYPE "B" [> 3mm HOPPER THICKNESS]

|       | DIMENSIONAL SPECIFICATIONS |     |    |     |     |      |        |      |  |  |  |
|-------|----------------------------|-----|----|-----|-----|------|--------|------|--|--|--|
|       | 1                          | 1   | E  | 3   | 1   | )    | Weight |      |  |  |  |
| Model | mm                         | in  | mm | in  | mm  | in   | Kg     | lb   |  |  |  |
| PS 40 | 130                        | 5.1 | 20 | 0.7 | 223 | 8.8  | 6.0    | 13.2 |  |  |  |
| PS 63 | 163                        | 6.4 | 20 | 0.7 | 263 | 10.3 | 14.0   | 30.8 |  |  |  |
| PS 80 | 200                        | 7.9 | 25 | 1.0 | 318 | 12.5 | 21.0   | 46.2 |  |  |  |

|                        |      | 3 BAR     |     |         |                 |          |        | 6 BAR  |       |       |                 |          |      |           |           |  |
|------------------------|------|-----------|-----|---------|-----------------|----------|--------|--------|-------|-------|-----------------|----------|------|-----------|-----------|--|
| Model Energy  J lbf/ii | ergy | Force Air |     | Air con | Air consumption |          | Energy |        | Force |       | Air consumption |          | Pipe | Air inlet |           |  |
|                        | J    | lbf/in    | N   | lb      | l/cycle         | Cf/cycle | J      | lbf/in | N     | lb    | l/cycle         | Cf/cycle | mm   | in        | BSPP      |  |
| PS 40                  | 8.4  | 74.3      | 199 | 44.7    | 2.6             | 0.09     | 18.1   | 160.2  | 429   | 96.4  | 4.6             | 0.16     | 8    | 0.3       | 1/8" BSPF |  |
| PS 63                  | 28.8 | 254.9     | 589 | 132.4   | 6.4             | 0.22     | 62.0   | 548.7  | 1268  | 285.0 | 11.6            | 0.41     | 8    | 0.3       | 1/4" BSPF |  |
| PS 80                  | 59.2 | 523.9     | 846 | 190.1   | 12.5            | 0.44     | 153.0  | 1354   | 2186  | 491.4 | 21.0            | 0.74     | 8    | 0.3       | 1/4" BSPF |  |